



DLC Coated

Aluminum & Non-Ferrous, 5-Flute, Chip Control, Square & Corner Radius, 35° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	DLC Coated Part #
3/8	.3750	1-1/8	3	—	3/8	REA5017C
3/8	.3750	1-1/8	3	.015	3/8	REA5018C
3/8	.3750	1-1/2	3-1/2	—	3/8	REA5022C
3/8	.3750	1-1/2	3-1/2	.015	3/8	REA5023C
1/2	.5000	1-1/4	3-1/4	—	1/2	REA5033C
1/2	.5000	1-1/4	3-1/4	.030	1/2	REA5035C
1/2	.5000	1-1/2	3-1/2	—	1/2	REA5039C
1/2	.5000	1-1/2	3-1/2	.030	1/2	REA5041C
1/2	.5000	1-3/4	4	—	1/2	REA5046C
1/2	.5000	1-3/4	4	.030	1/2	REA5048C
1/2	.5000	2	4	—	1/2	REA5051C
1/2	.5000	2	4	.030	1/2	REA5053C
5/8	.6250	1-1/4	3-1/2	—	5/8	REA5057C
5/8	.6250	1-1/4	3-1/2	.030	5/8	REA5059C
5/8	.6250	1-7/8	4	—	5/8	REA5064C
5/8	.6250	1-7/8	4	.030	5/8	REA5066C
5/8	.6250	2-1/2	5	—	5/8	REA5071C
5/8	.6250	2-1/2	5	.030	5/8	REA5073C
3/4	.7500	1-7/8	4-1/2	—	3/4	REA5087C
3/4	.7500	1-7/8	4-1/2	.030	3/4	REA5089C
3/4	.7500	2-1/4	5	—	3/4	REA5095C
3/4	.7500	2-1/4	5	.030	3/4	REA5097C
3/4	.7500	2-5/8	5	—	3/4	REA5103C
3/4	.7500	2-5/8	5	.030	3/4	REA5105C
3/4	.7500	3	6	—	3/4	REA5111C
3/4	.7500	3	6	.030	3/4	REA5113C
1	1.0000	2	5	—	1	REA5119C
1	1.0000	2	5	.030	1	REA5121C
1	1.0000	3	6	—	1	REA5127C
1	1.0000	3	6	.030	1	REA5129C
1	1.0000	4	7	—	1	REA5135C
1	1.0000	4	7	.030	1	REA5137C

Tolerances	Diameter	Shank	Radius
Fractional	-0.0001, -0.0004	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



Speeds & Feeds [page 188](#).
Tool application data [pages 208-212](#).